HL2 Series
Insert Manual

For complete installation instructions, see the Tube Heater General Manual that accompanies this Series Insert Manual.

The HL2 Series Infra-Red Tube Heater is a positive pressure, two-stage radiant heater system. This insert manual is a supplement to the Tube Heater General Manual and provides specific information related to the HL2 Series model. All persons involved with the installation, operation and maintenance of the heater system must read and understand the information in this insert manual and the accompanying Tube Heater General Manual.

⚠ WARNING

Improper installation, adjustment, alteration, service or maintenance can cause property damage, injury or death. Read the installation, operation and maintenance instructions thoroughly before installing or servicing this equipment.

This heater must be installed and serviced by trained gas installation and service personnel only. Failure to comply could result in personal injury, asphyxiation, death, fire or property damage.

In locations used for the storage of combustible materials, signs must be posted to specify the maximum permissible stacking height to maintain the required clearances from the heater to the combustibles. Signs must either be posted adjacent to the heater thermostats or in the absence of such thermostats, in a conspicuous location.

Not for residential use! Do not use this heater in the home, sleeping quarters, attached garages, etc. **Installation of a commercial tube heater system in residential indoor spaces may result in property damage, serious injury, asphyxiation or death.**

For Your Safety

If you smell gas:

- Do not try to light any appliance.
- Do not touch any electrical switch.
- Do not use any phone in your building.
- Immediately call your gas supplier from a neighbor's phone.
- Follow the gas supplier's instructions.
- If you cannot reach your gas supplier, call the fire department.

Keep these instructions for future reference.

LIOHL2a-Rev. 18111
2M-9/09_r4-2/13(DRP)
Replaces: LIOHL2a-1M-3/09(CDS)

Contents

NOTE: See page 10 for a list of available models and specifications.

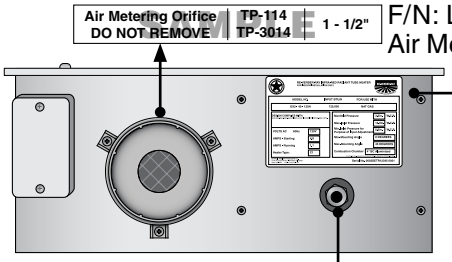
1.0 Safety

Read and understand all safety information and warnings in this insert manual and the Tube Heater General Manual before installation, operation and maintenance of the radiant tube heater system.

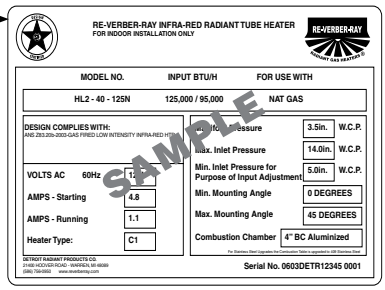
Safety Labels and Their Locations

Product safety signs or labels should be replaced by the product user when they no longer are legible. Contact either your local distributor or the product manufacturer for obtaining replacement signs or labels.

Back Panel



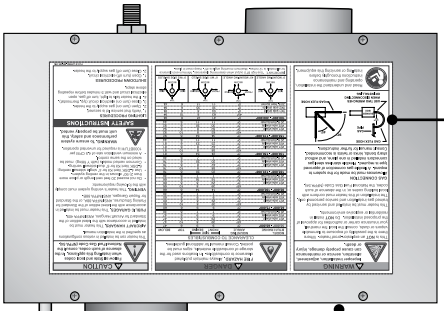
F/N: LLAC
Air Metering Orifice

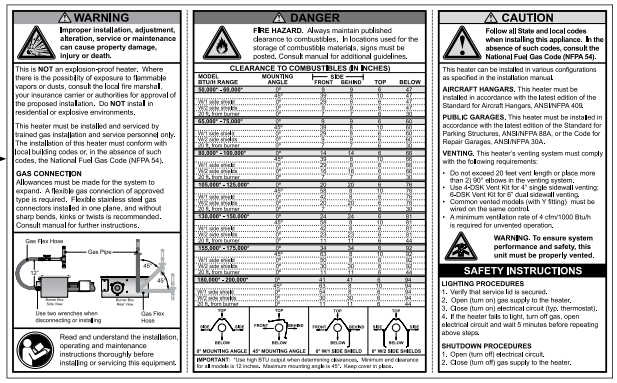


Rating Plate

F/N: LLTB018 (Natural Gas)
F/N: LLTB019 (LP Gas)

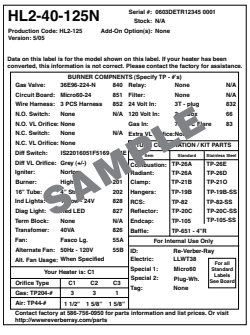
Top Panel



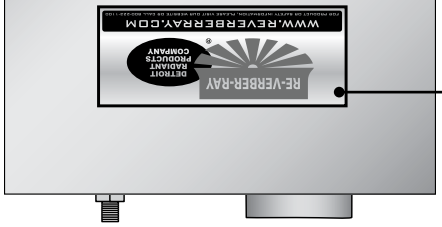


F/N: LLTCL001 Clearance to Combustibles Label.

Bottom Panel



Burner Control Box Component Label (located under the top panel)



F/N: LLLOGO1

F/N: LLTB007(2)

LED CODE	FAULT STATUS	FAULT CODE DELAY
Initial flash on power up, then steady off	Normal operation	Immediate
Steady on	Module failure / Internal fault	Immediate
1 flash	Ignition failure	30-32 minutes
2 or 3 flashes	APS - Note: fan / intake / exhaust	10-12 minutes
4 flashes	Solenoid valve fault / Leaky valve / Flame amplifier fault	Immediate
No flash on 117V start up	Transformer fault	Immediate

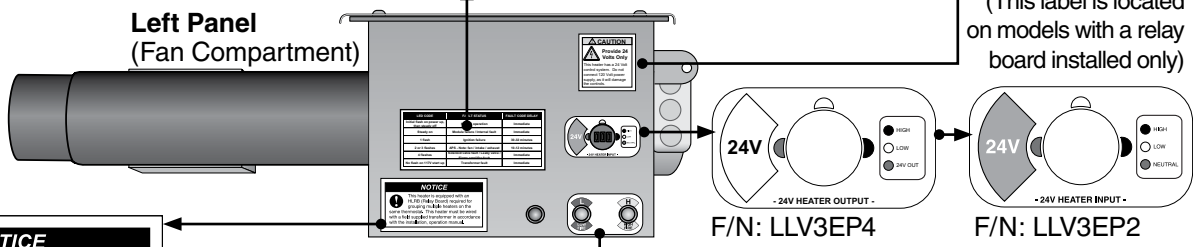
⚠ CAUTION

Provide 24 Volts Only

This heater has a 24 Volt control system. Do not connect 120 Volt power supply, as it will damage the controls.

F/N: LLDR003
(This label is located on models with a relay board installed only)

Left Panel
(Fan Compartment)



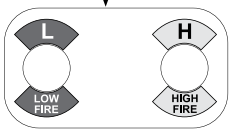
F/N: LLV3EP4
White Crescent

F/N: LLV3EP2
Orange Crescent
(This label is on models with a relay board installed only).

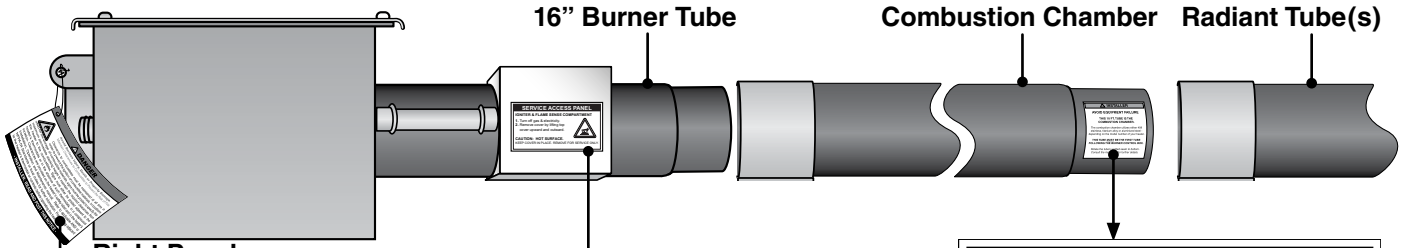
NOTICE

This heater is equipped with an HLRB Relay(s) required for grouping multiple heaters on the same thermostat. This heater must be wired with a field supplied transformer in accordance with the installation, operation manual.

F/N: LLTB031



F/N: LLV2EP9



Right Panel
(Valve Compartment)

⚠ DANGER

Avoid Serious Injury, Death or Property Damage.
Maintain Clearances to Combustible to Prevent the Risk of Fire.

Clearance to combustibles must be maintained at all times in order to prevent the ignition of combustible materials. In locations used for the storage of combustible materials, signs must be posted to specify the maximum permissible stacking height to maintain the required clearances from the heater to the combustibles. Signs must either be posted adjacent to the heater's thermostats or in the absence of such thermostats, in a conspicuous location. Clearances are provided on the heater's safety label and in the heater's Installation, Operation and Maintenance manual. Product installation and operation must comply with applicable standards, codes and regulations. Post this tag adjacent to the heater's thermostat or controls before operating the heater.

- INSTALLER: READ AND POST THIS NOTICE -

F/N: LL01 - Clearance Safety Tag
(Affix adjacent to heater's thermostat)

SERVICE ACCESS PANEL

IGNITER & FLAME SENSE COMPARTMENT

1. Turn off gas & electricity.
2. Remove cover by lifting top cover upward and outward.

CAUTION: HOT SURFACE.
KEEP COVER IN PLACE. REMOVE FOR SERVICE ONLY.

F/N: LLTB026

⚠ INSTALLER

AVOID EQUIPMENT FAILURE

THIS 10 FT. TUBE IS THE COMBUSTION CHAMBER.

The combustion chamber utilizes either 409 stainless, titanium alloy or aluminized steel - depending on the model number of your heater.

THIS TUBE MUST BE THE FIRST TUBE FOLLOWING THE BURNER CONTROL BOX.

Rotate the tube's welded seam to bottom. Consult the manual(s) for further details.

F/N: LLTB004 (orange)

Clearance to Combustibles

⚠ WARNING

Placement of explosive objects, flammable objects, liquids and vapors close to the heater may result in explosion, fire, property damage, serious injury or death. Do not store or use explosive objects, liquids or vapor in the vicinity of the heater.

Clearance to combustibles is defined as the minimum distance that must exist between the tube surface, or reflector, and any combustible items (see Figure 1.1). It also pertains to the distance that must be maintained from moving objects around the tube heater.

When installing the tube heater system, clearances to combustibles for the model tube heater and configuration must be maintained. Refer to Chart 1.1 below to determine the required distances for your model.

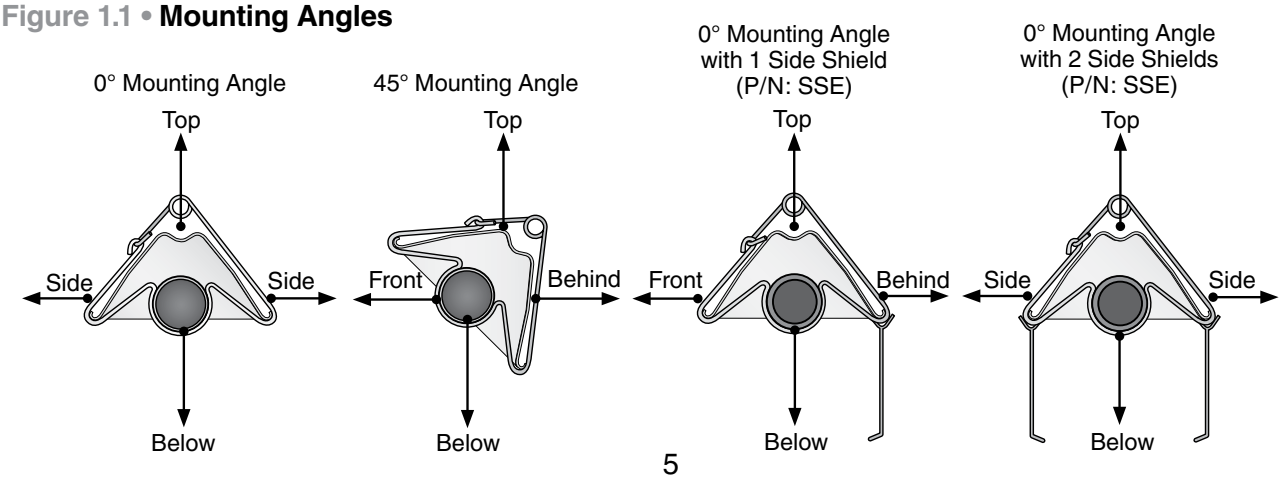
Chart 1.1 • Clearance to Combustibles in Inches (see Figure 1.1 for Mounting Angles)

Model Number	Mounting Angle*	Sides		Top	Below
		Front	Behind		
HL2 (20, 30, 40) - (65, 75) [N, P]	0°	9	9	6	60
	45°	39	8	10	60
with 1 side shield	0°	29	8	6	60
with 2 side shields	0°	9	9	6	60
20 ft. from burner	0°	7	7	6	30
HL2 (20, 30, 40) - (96, 100) [N, P]	0°	14	14	6	66
	45°	39	8	10	66
with 1 side shield	0°	29	8	6	66
with 2 side shields	0°	16	16	6	66
20 ft. from burner	0°	7	7	6	30
HL2 (30, 40, 50) - 125 [N, P]	0°	20	20	6	76
	45°	58	8	10	76
with 1 side shield	0°	42	8	6	76
with 2 side shields	0°	20	20	6	76
20 ft. from burner	0°	7	7	6	30
HL2 (40, 50, 60) - 150 [N, P]	0°	24	24	6	81
	45°	58	8	10	81
with 1 side shield	0°	42	8	6	81
with 2 side shields	0°	23	23	6	81
20 ft. from burner	0°	11	11	6	44
HL2 (40, 50, 60, 70) - 175 [N, P]	0°	34	34	6	92
	45°	63	8	10	92
with 1 side shield	0°	50	8	6	92
with 2 side shields	0°	30	30	6	92
20 ft. from burner	0°	11	11	6	44
HL2 (50, 60, 70) - 200 [N, P]	0°	41	41	6	94
	45°	63	8	10	94
with 1 side shield	0°	54	8	6	94
with 2 side shields	0°	30	30	6	94
20 ft. from burner	0°	11	11	6	44

***Heaters mounted on an angle between 0° to 45° must maintain clearances posted for 0° or 45°; whichever is greater.

The stated clearance to combustibles represents a surface temperature of 90ºF (32ºC) above room temperature. Building materials with a low heat tolerance (such as plastics, vinyl siding, canvas, tri-ply, etc.) may be subject to degradation at lower temperatures. It is the installer's responsibility to assure that adjacent materials are protected from degradation.

Figure 1.1 • Mounting Angles



2.0 Installation

⚠ WARNING

Improper installation, adjustment, alteration, service or maintenance can cause property damage, serious injury or death. Read and understand, the installation, operating and maintenance instructions thoroughly before installing or servicing this equipment. Only trained, qualified gas installation and service personnel may install or service this equipment.

Not for residential use! Do not use this heater in the home, sleeping quarters, attached garages, etc. **Installation of a commercial tube heater system in residential indoor spaces may result in property damage, serious injury or death.**

Instructions for the following are detailed in the Tube Heater General Manual:

- Design considerations
- Hanger suspension and placement
- Tube layout and assembly
- Burner control box suspension
- Reflectors (and accessories)
- Venting and combustion air intake
- Gas requirements
- Baffle assembly

Note: Electronic versions of all manuals are available at www.detroitradiant.com

Gas Requirements

Type of Gas	Required Manifold Pressure	Minimum Inlet Pressure	Maximum Inlet Pressure
Natural	3.5 Inches W.C.	5.0 Inches W.C.	14.0 Inches W.C.
Liquefied Petroleum	10.0 Inches W.C.	11.0 Inches W.C.	14.0 Inches W.C.

IMPORTANT: Consult the Tube Heater General Manual for gas connection requirements.

Electrical Requirements

- 120 Volt - 60 Hz GRD, 3-wire.
- 24V thermostat connection.
- Starting current 4.8 amps
- Running current 1.1 amps

NOTICE

Connecting the thermostat with a voltage other than 24V may damage the heater. The HL2 Series requires a 24V connection to the thermostat. This is either supplied by the heater internally (standard) or by an external transformer (with optional relay board, P/N: HLRB). See Figure 2.1.

Wiring

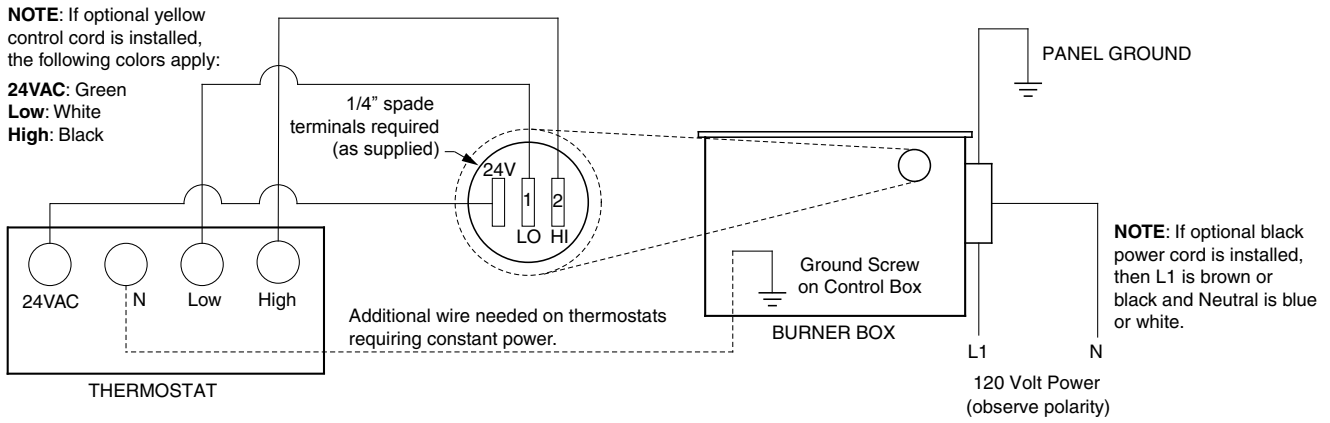
⚠ WARNING

Electric Shock

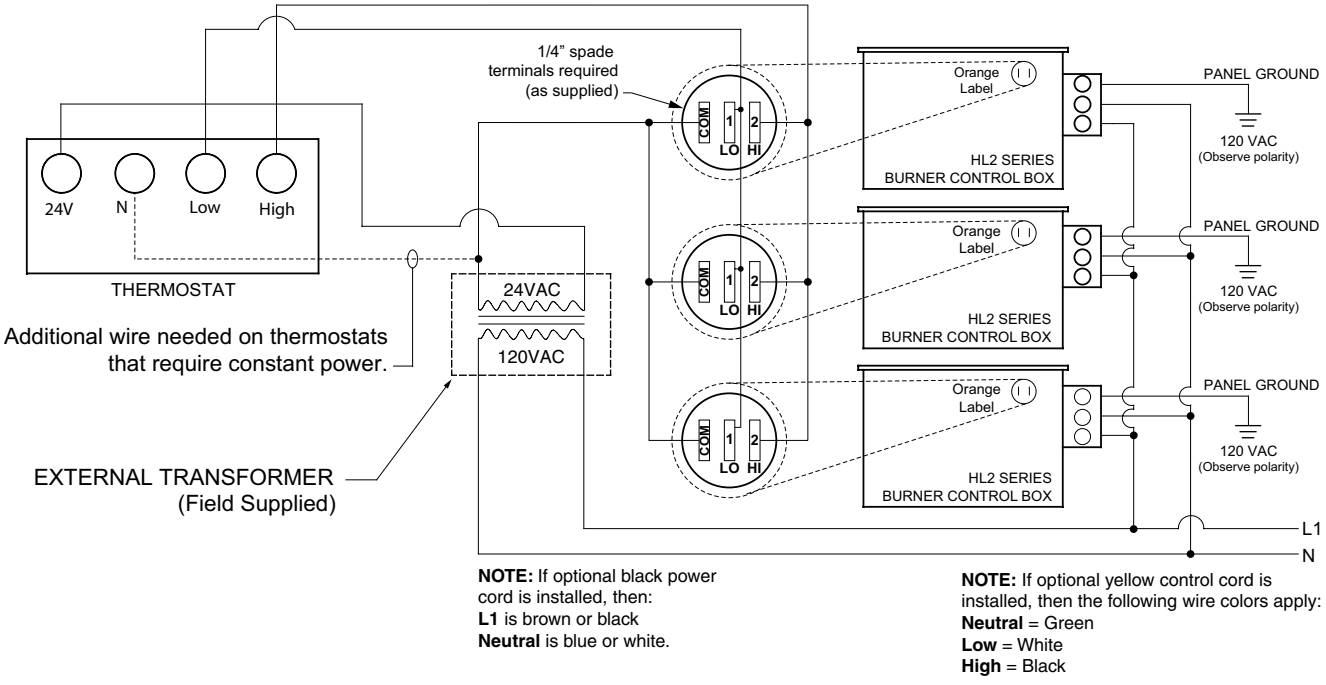
Field wiring to the tube heater must be connected and grounded in accordance with national, state, provincial, local codes and to the guidelines in the Tube Heater General Manual and Series Insert Manual. In the United States refer to the most current revisions to the ANSI/NFPA 70 Standard and in Canada refer to the most current revisions to the CSA C22.1 Part I Standard.

Figure 2.1 • Field Wiring Diagrams

A. Single Heater, Single Thermostat. **No Relay Board** (white label)



B. Multiple Heaters, Single Thermostat. **With a Relay Board** (HLRB orange label)

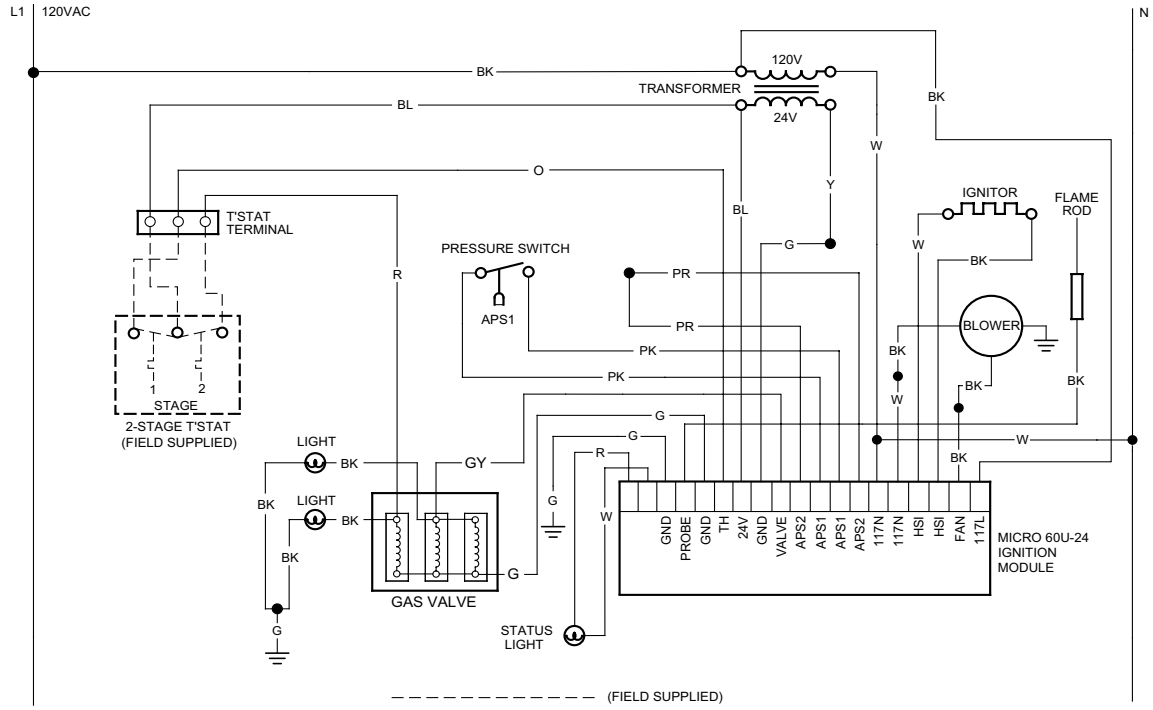


Before field wiring this appliance - Check existing wiring; replace if necessary.

Note: If any of the original wire supplied with the appliance must be replaced, it must be replaced with wiring material having a temperature rating of at least 105° C.

Figure 2.2 • Internal Wiring Diagrams

A. Micro 60U-24 Ladder Diagram



B. Micro 60U-24 Block Diagram

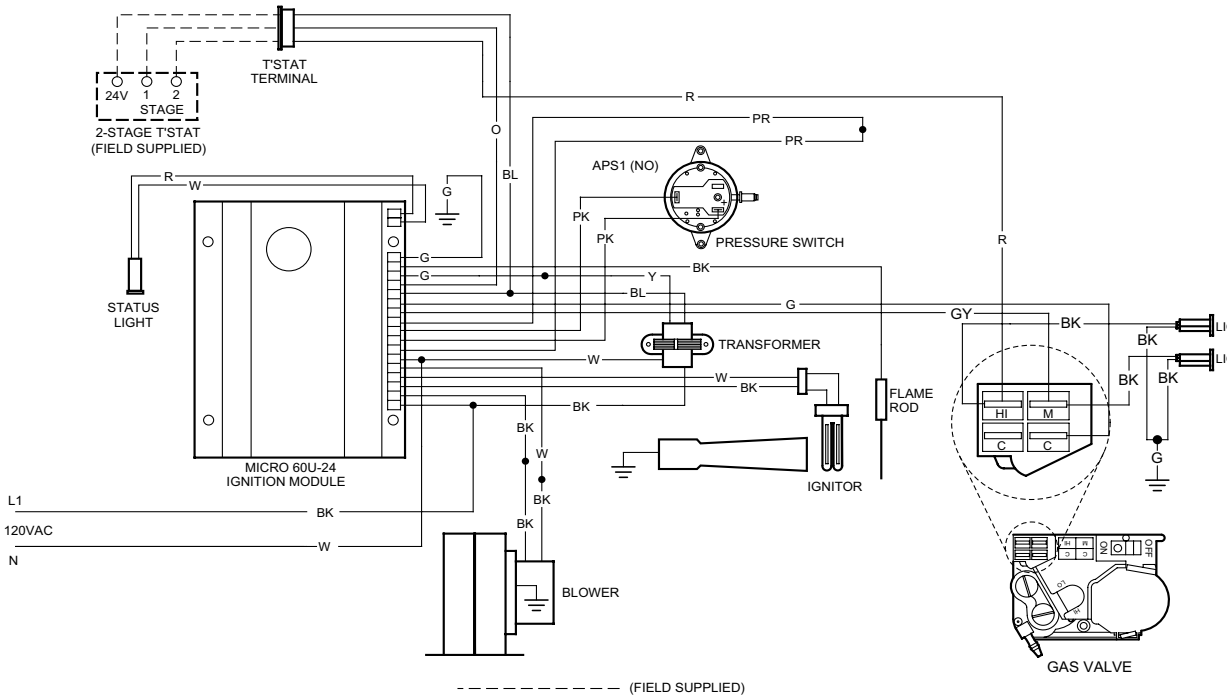
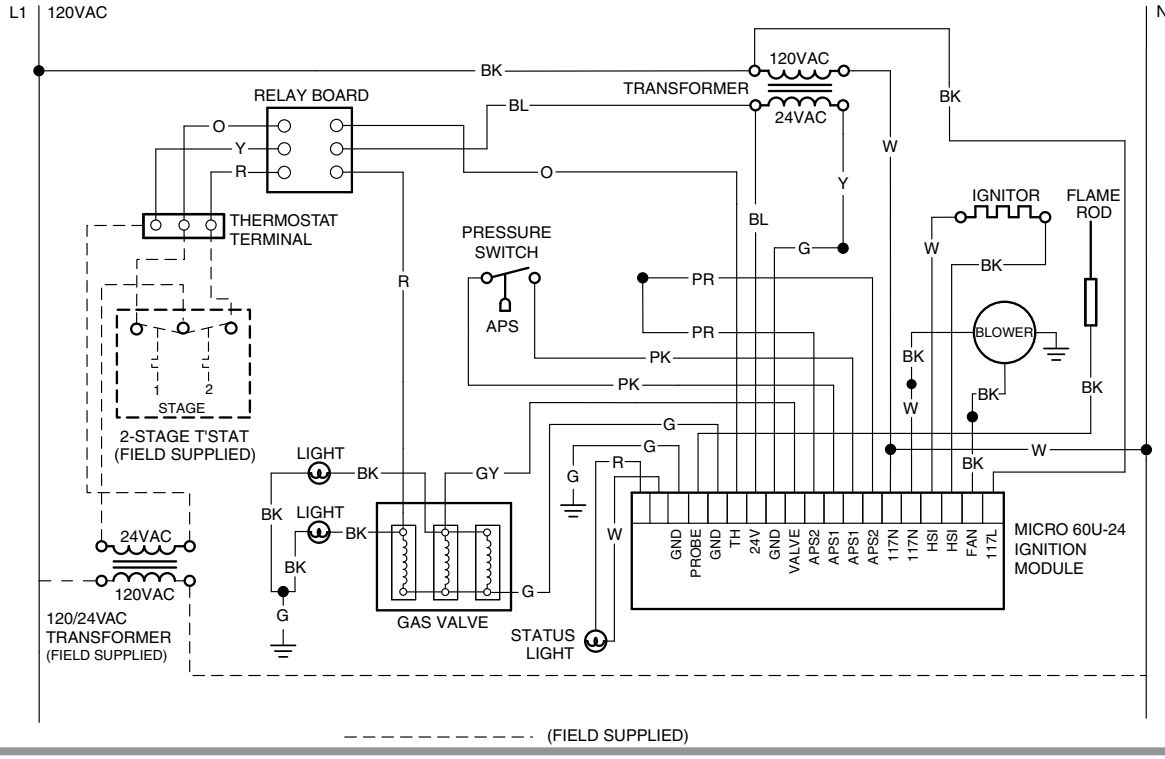
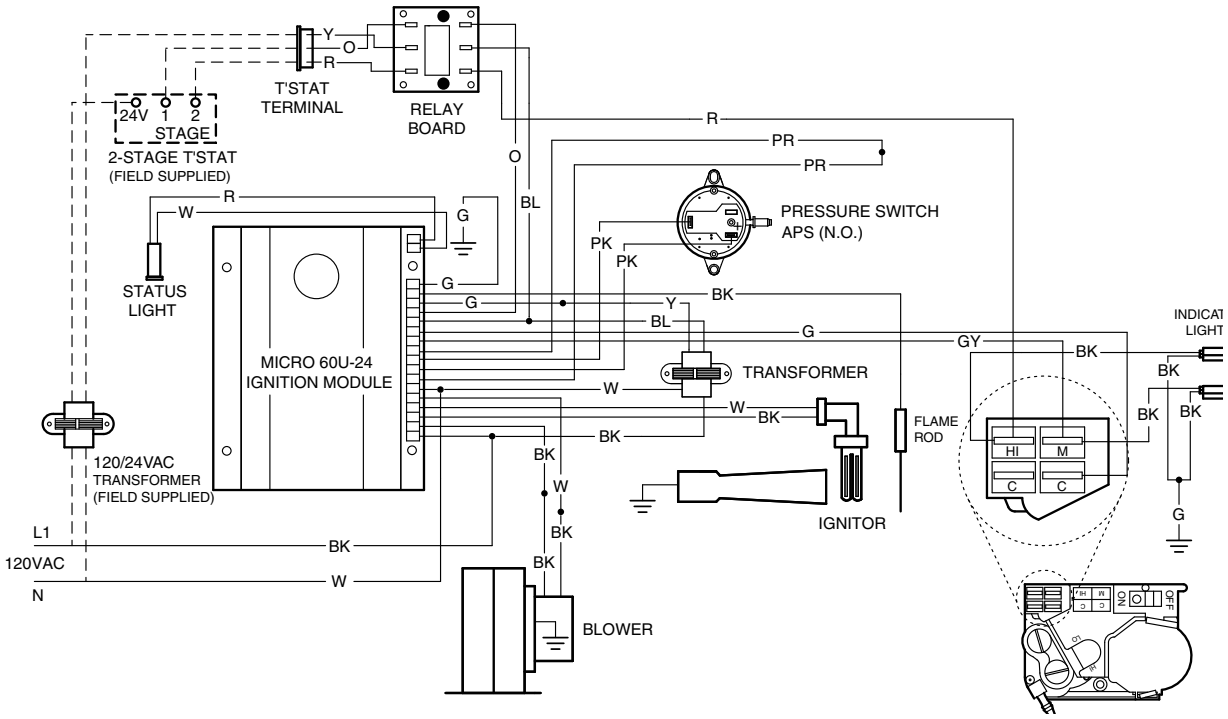


Figure 2.3 • Alternative Wiring Diagrams

A. Micro 60U-24 Ladder Diagram - **With Relay Board**



B. Micro 60U-24 Block Diagram - **With Relay Board**



Specifications

Chart 2.1 • Specifications

Model Number	Gas Type (select one)	BTU/H (High Fire)	BTU/H (Low Fire)	Straight Length	U-Tube Length	Standard Weight (lbs.)	Stainless Steel Weight (lbs.)	Recommended Mounting Height	Combustion Chamber (Black Coated)	Radiant Emitter Tube(s) (Black Coated)	Radiant Surface Area (sq. ft.)	36" Baffle Sections
HL2-20-65	N or LP	65,000	50,000	21'-7"	13'-0"	120	N/A	9' to 14'	Alum	Alum	20.2	5
HL2-20-75	N or LP	75,000	50,000	21'-7"	13'-0"	120	145	10' to 15'	Alum	Alum	20.2	5
HL2-20-96	N or LP	96,000	65,000	21'-7"	13'-0"	120	N/A	11' to 18'	Alum	Alum	20.2	5
HL2-30-65	N or LP	65,000	50,000	31'-3"	**17'-8"	160	N/A	10' to 15'	Alum	Alum	30.4	4
HL2-30-75	N or LP	75,000	50,000	31'-3"	**17'-8"	160	195	11' to 18'	Alum	Alum	30.4	4
HL2-30-100	N or LP	100,000	65,000	31'-3"	**17'-8"	160	195	12' to 20'	Alum	Alum	30.4	5
HL2-30-125	N or LP	125,000	95,000	31'-3"	**17'-8"	160	N/A	13' to 23'	Alum	Alum	30.4	5
HL2-40-65	N or LP	65,000	50,000	40'-11"	22'-8"	190	N/A	11' to 18'	Alum	Alum	40.5	2
HL2-40-75	N or LP	75,000	50,000	40'-11"	22'-8"	190	235	11' to 18'	Alum	Alum	40.5	2
HL2-40-100	N or LP	100,000	65,000	40'-11"	22'-8"	190	235	12' to 20'	Alum	Alum	40.5	4
HL2-40-125	N or LP	125,000	95,000	40'-11"	22'-8"	190	235	13' to 23'	Alum	Alum	40.5	4
HL2-40-150	N or LP	*150,000	100,000	40'-11"	22'-8"	190	235	14' to 25'	Titan	Alum	40.5	4
HL2-40-175	N or LP	*175,000	125,000	40'-11"	22'-8"	190	N/A	15' to 27'	Titan	Alum	40.5	4
HL2-50-125	N or LP	125,000	95,000	50'-7"	**27'-4"	235	290	15' to 27'	Alum	Alum	50.6	4
HL2-50-150	N or LP	*150,000	100,000	50'-7"	**27'-4"	235	290	15' to 27'	Titan	Alum	50.6	4
HL2-50-175	N or LP	*175,000	125,000	50'-7"	**27'-4"	235	N/A	16' to 30'	Titan	Alum	50.6	2
HL2-50-200	N or LP	*200,000	145,000	50'-7"	**27'-4"	235	N/A	17' to 35'	Titan	Alum	50.6	2
HL2-60-150	N or LP	*150,000	100,000	60'-3"	32'-4"	265	330	16' to 30'	Titan	Alum	60.7	2
HL2-60-175	N orLP	*175,000	125,000	60'-3"	32'-4"	265	N/A	16' to 30'	Titan	Alum	60.7	2
HL2-60-200	N or LP	*200,000	145,000	60'-3"	32'-4"	265	N/A	17' to 35'	Titan	Alum	60.7	2
HL2-70-175	N or LP	*175,000	125,000	69'-11"	**37'-2"	300	N/A	19' to 42'	Titan	Alum	70.9	2
HL2-70-200	N or LP	*200,000	145,000	69'-11"	**37'-2"	300	N/A	19' to 42'	Titan	Alum	70.9	2

* Model requires stainless steel tube clamp (P/N: TP-220) to be located at the seam between the primary combustion chamber and the secondary combustion tube downstream of the burner control box.

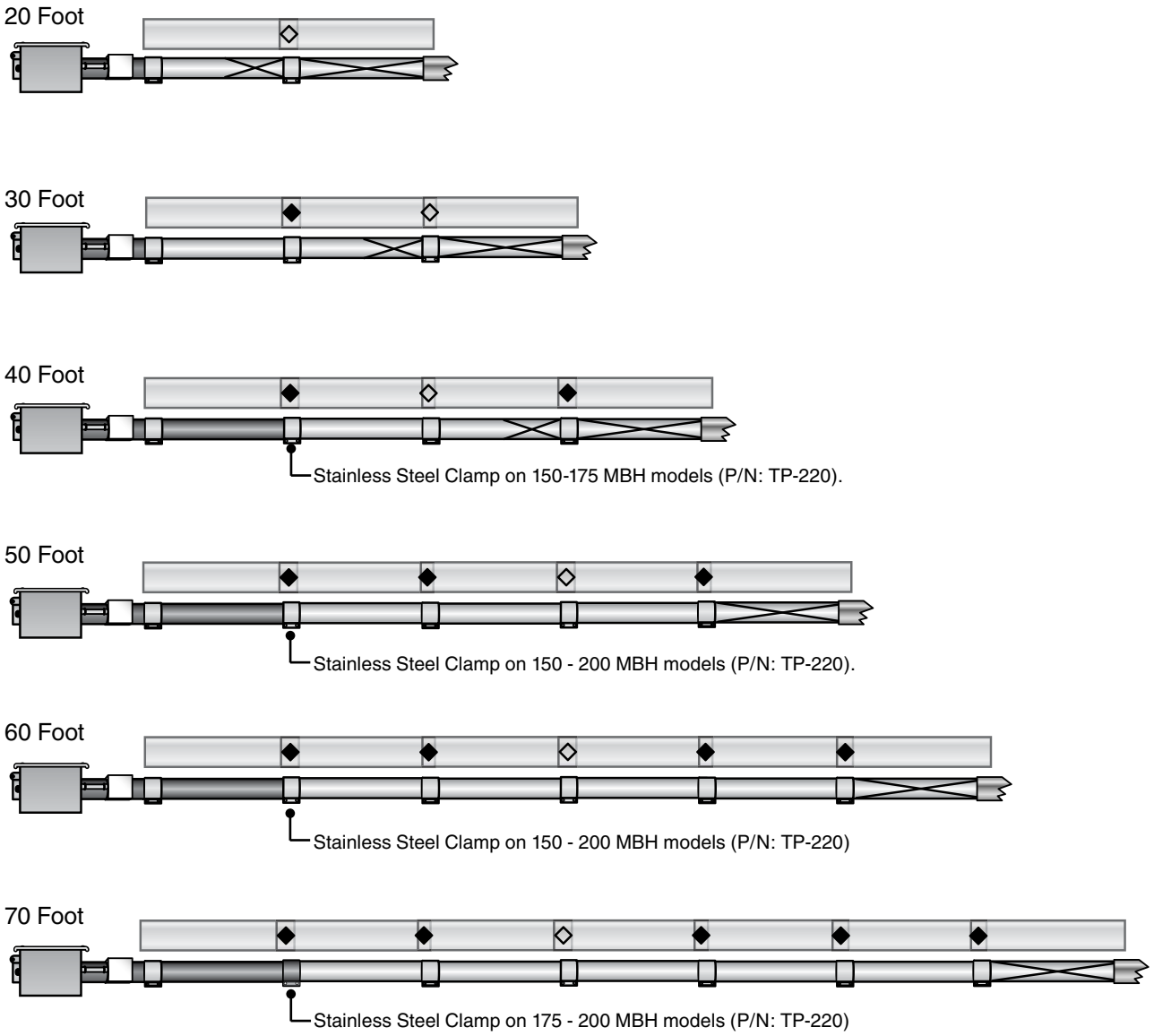
** Model requires 5EA-SUB accessory package when installing in a 'U' configuration (P/N: TF1B).

Titan = Black coated titanium stabilized aluminized steel.
Alum = Black coated aluminized treated steel.

Tube Installation Sequence

Figure 2.4 • Tube Installation Sequence

Important! The combustion chamber & radiant tube sections must be installed in the following order:



Key

- Burner Control Box with 16” Burner Tube
- Black Coated Combustion Chamber Tube*
- Black Coated Aluminized Combustion Chamber/ Radiant Emitter Tube
- Standard Tube Clamp
- Stainless Steel Tube Clamp (P/N: TP-220)
  150-200 MBH models only - Located between 1st and 2nd 10 ft. tube sections.
- **Baffle Location**

*****Aluminized Steel (50,000 to 125,000 BTU/H models), 150,000 to 200,000 Alumi-Ti (titanium treated) steel tubes.
NOTE: Reference the Tube Heater General Manual, Chart 3.6 (page 23) for secured reflector joints.

3.0 Operation

Sequence of Operation

Standby: The MICRO 60U-24 CONTROL continually checks for internal faults, circuit integrity and relay contact positioning.

Starting Circuit: Upon a call for heat, the control verifies that the differential switch is in the proper position (open). The control energizes the fan. Once operational static pressure is achieved, the differential switch will close initiating the ignition sequence. The glo-bar is powered and the gas valve opens after 45 seconds. If the flame is not sensed, the heater will attempt to re-ignite for a total of three (3) trials for ignition before proceeding to soft lockout.

Single Stage Running Circuit: After ignition, the flame rod monitors burner flame. If sense of flame is lost, the control closes the gas valve within one second and a new trial sequence (identical to the starting sequence) is initiated. If flame sense is not established within 8.5 seconds, the heater will attempt two (2) additional ignition sequences before proceeding to soft lockout. The control can be reset by briefly interrupting the power source.

Two Stage Running Circuit: The second stage on the gas valve is powered directly from the second stage of the thermostat. In order for two stage to flow to a higher output, single stage must be energized as well. The thermostat determines which stage to maintain for the desired comfort level.

Shut Down: When the thermostat is satisfied, the fan will enter a two (2) minute post-purge cycle. Refer to page 13 for diagnostics; soft & hard lockout.

Thermostat

NOTE: Different thermostats operate according to their particular features. Refer to thermostat specifications for details.

HL2 Series heaters require a 24V, two-stage thermostat to operate. The burner control box is equipped with either a round terminal strip that accepts three (3) 1/4-inch insulated female spade terminals or a 36-inch yellow 24VAC control wire. Do not supply 120VAC to the 24VAC connection.

The HL2 Series is equipped with or without a relay board (P/N: HLRB).

Standard Configuration

Without relay board (white terminal label*):
- Single burner control box.
- Single thermostat.

Optional Configuration (must be factory installed)

With relay board (orange terminal label*):
- Required when a single thermostat controls two or more burner control boxes or when heaters are common vented.

NOTE: Units with a relay board installed must have an external transformer (field supplied), see wiring diagram. (Figure 2.1B) Stainless steel heaters, with a relay board, are indicated with the suffix ‘D’ on the heater’s rating plate.

*A yellow control wire replaces the external terminal plug on stainless steel models or models with water resistant upgrades.

Diagnostics

Lockout:

The controls will automatically lockout the heater system when an external or system fault occurs. There are two types of lockout:

Soft Lockout: The heater will attempt to light three times. In the event of a failed attempt to light, (gas pressure, valve, no flame sense etc.), the heater will enter a soft lockout period for 30 minutes and then attempt to light three more times before entering Hard Lockout mode.

Hard Lockout: If proof of flame is not established, a component failure occurs or blockages are evident, the heater will enter hard lockout. If lockout occurs, the control can be reset by briefly interrupting the power source. Refer to Chart 3.1 below for a description of LED codes.

Figure 3.1 • LED Operation Indicator Lights

Note: Hard lockout LED CODE will appear upon completion of the soft lockout sequence of operation.

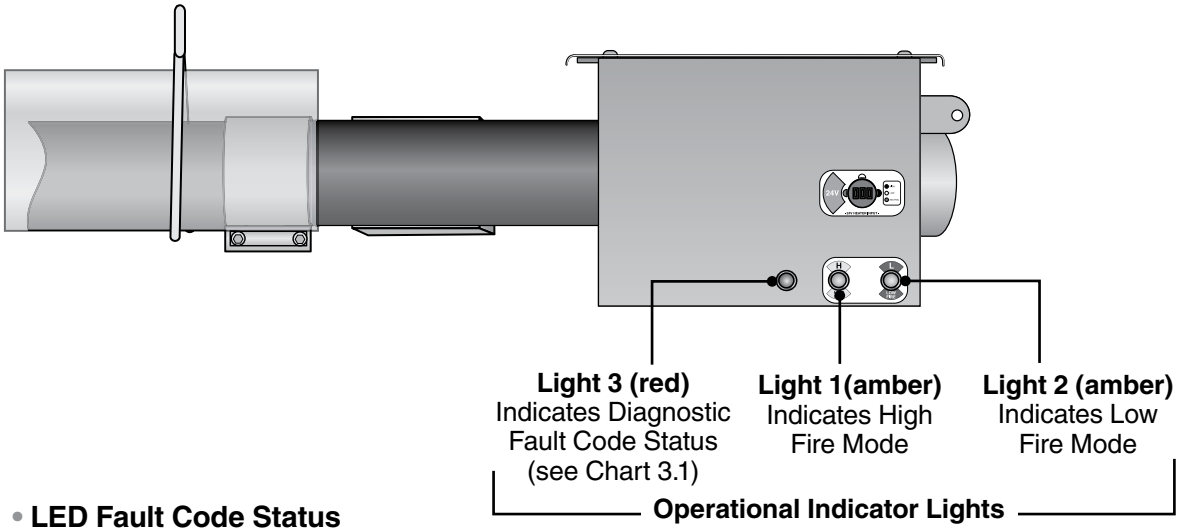
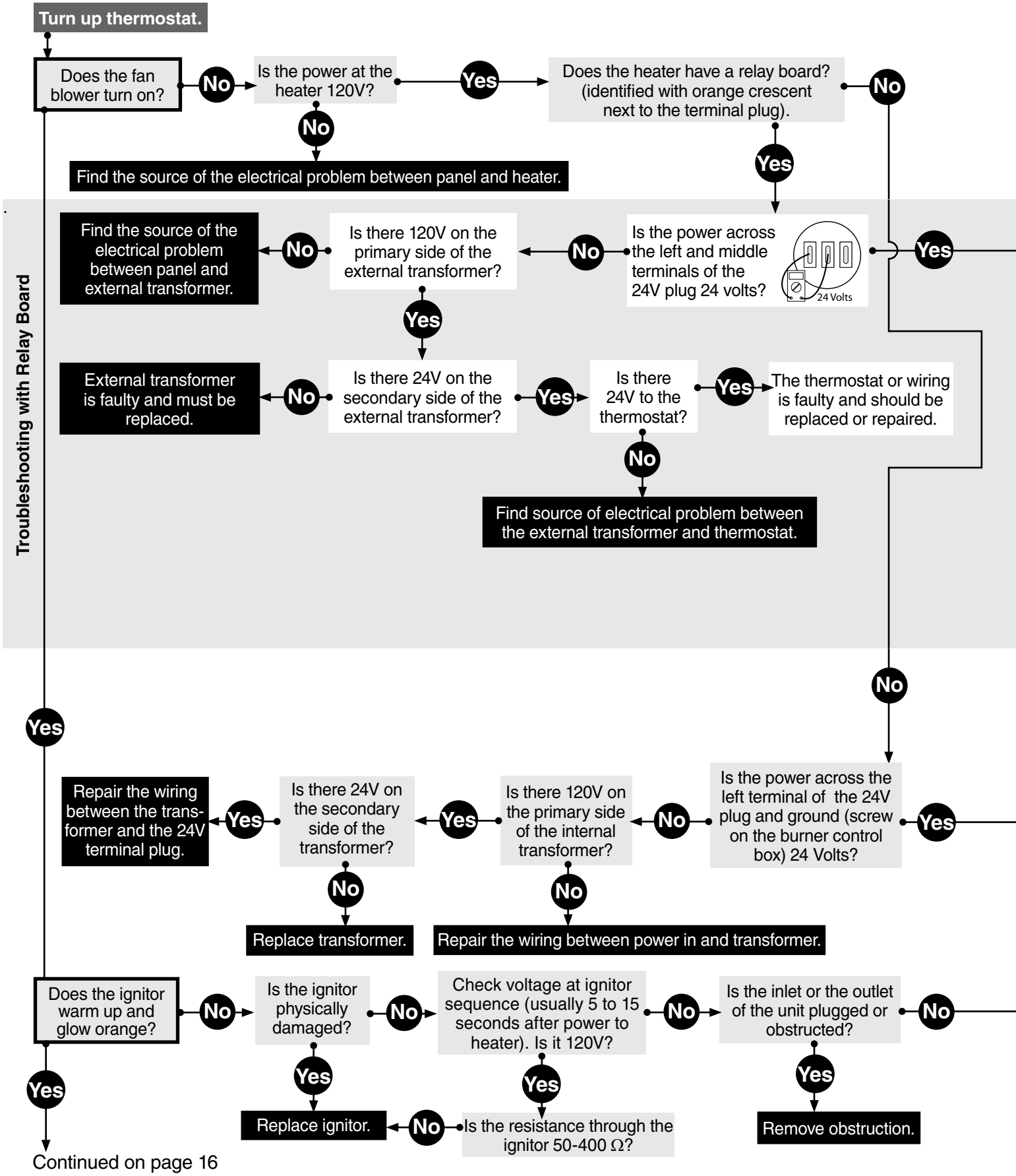


Chart 3.1 • LED Fault Code Status

LED Code	Fault Status	Fault Code Delay*
Initial flash on power up, then steady off	No fault, normal operation	No Delay
Steady ON	Module failure / Internal fault	No Delay
1 flash	Ignition failure	30 – 32 minutes
2 or 3 flashes	APS (Air Proving Switch) Fan / Intake / Exhaust	10 – 12 minutes
4 flashes	Solenoid valve fault Leaky valve Flame amplifier fault	No Delay
No flash on 117V startup	Transformer fault	No Delay

*Some LED codes have a time delay before the LED will flash.

4.0 Troubleshooting Guide



Continued on page 16

NOTICE Bypassing any switch is intended for testing purposes only. Do not leave switch bypassed during normal operation or the heater's built-in safety mechanisms will be compromised.

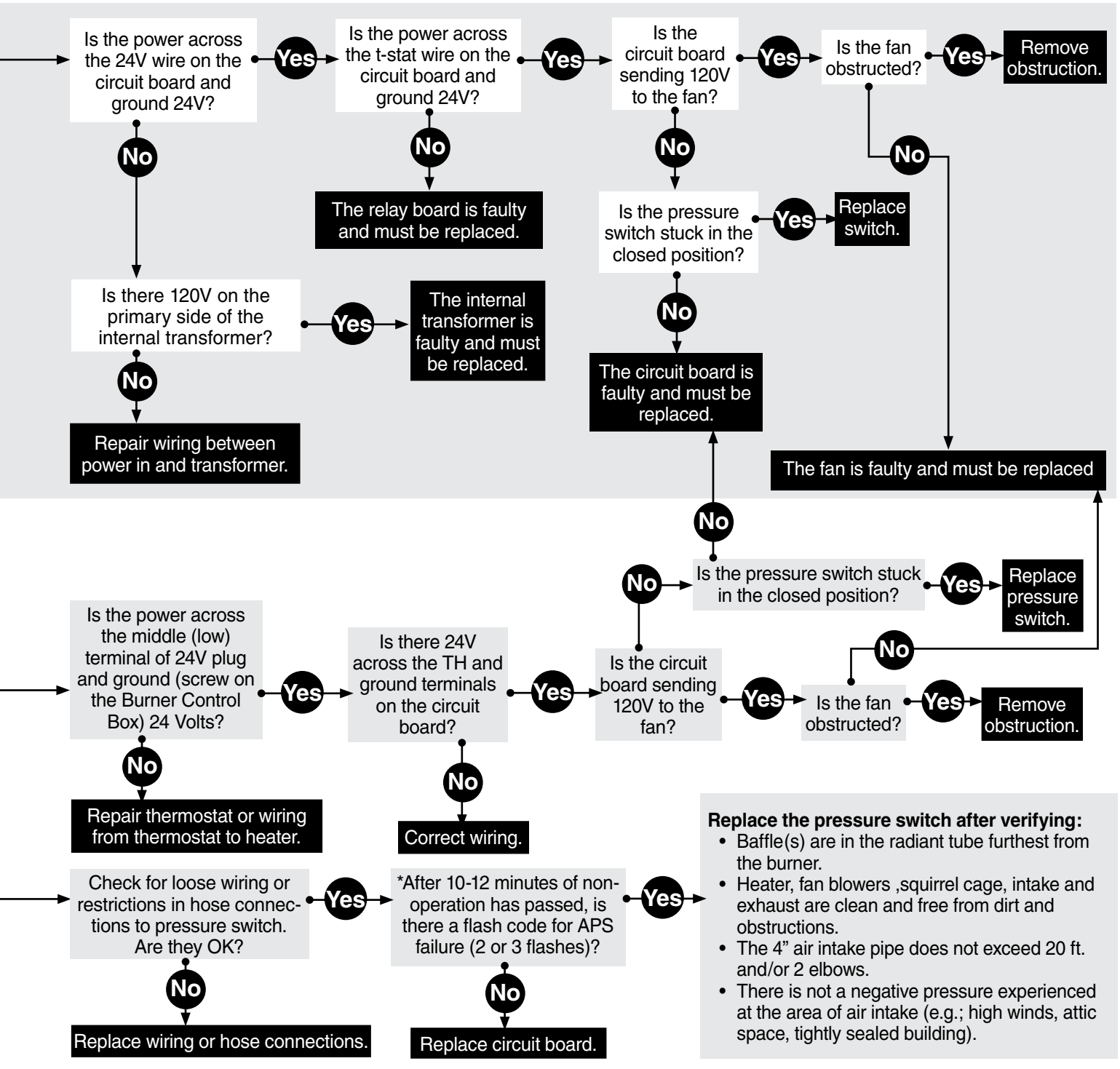
Key

Without Relay Board:

- Start Question
- Process Question
- Corrective Action

With Relay Board:

- Process Question
- Corrective Action

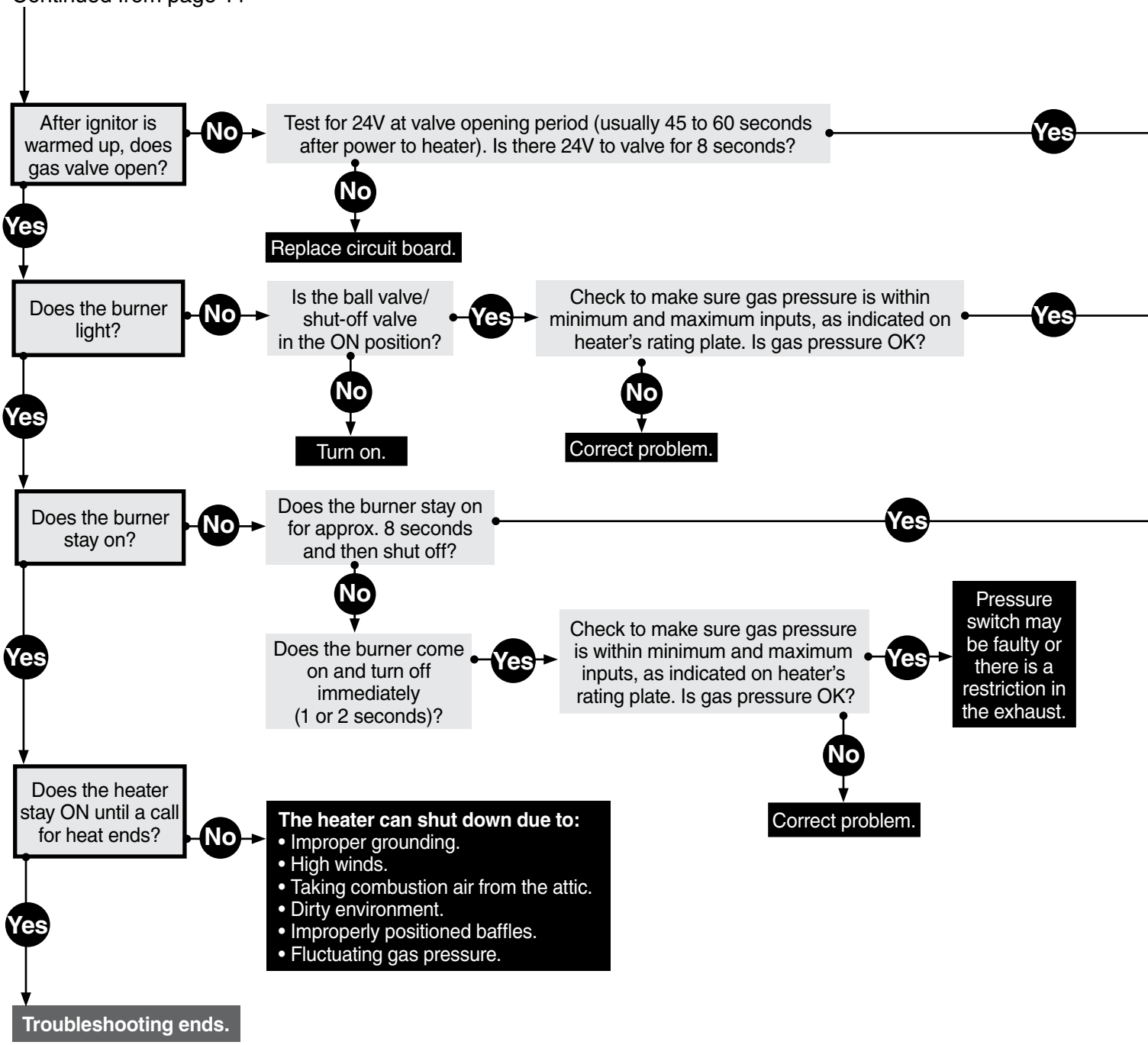


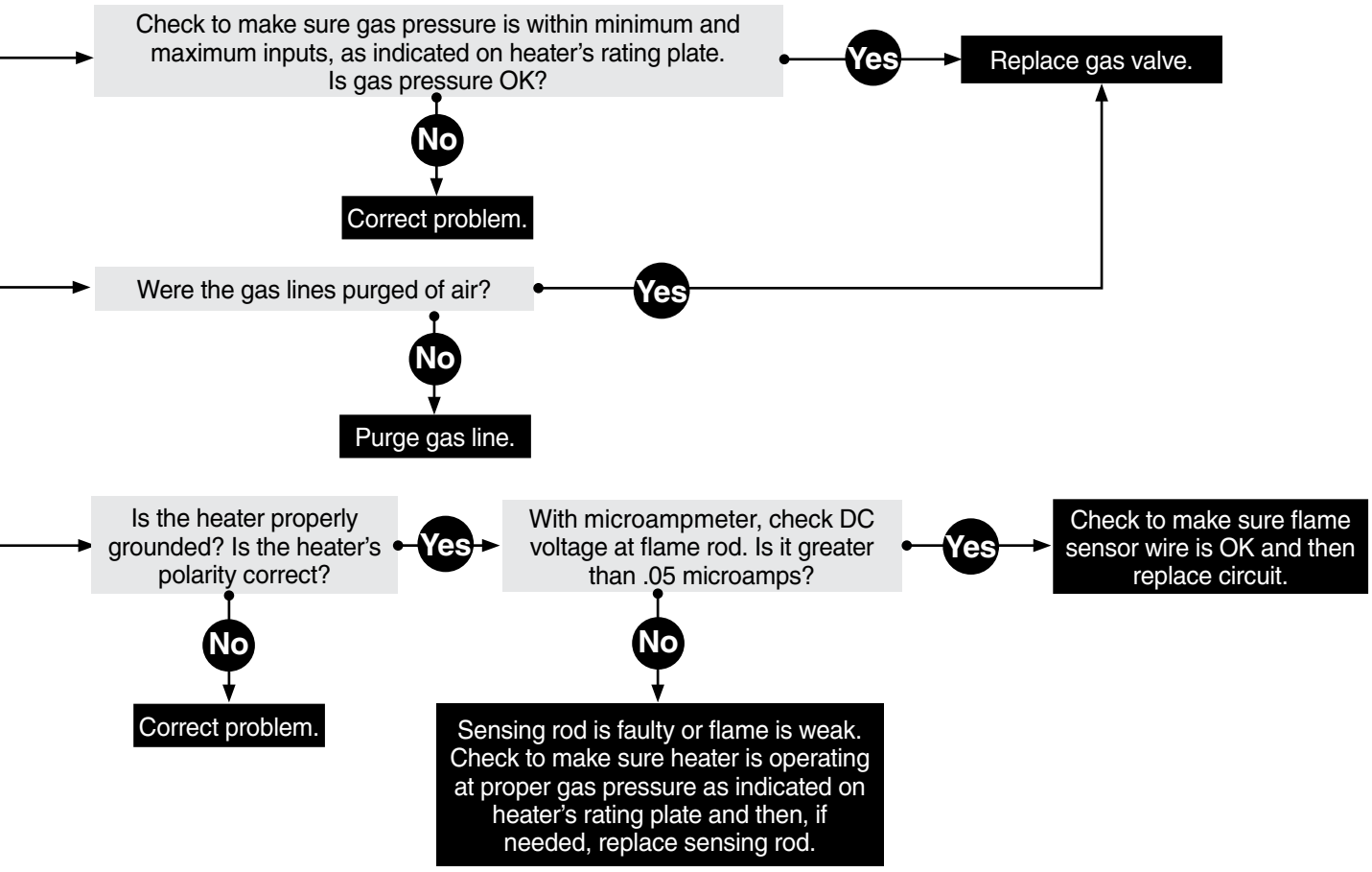
Replace the pressure switch after verifying:

- Baffle(s) are in the radiant tube furthest from the burner.
- Heater, fan blowers ,squirrel cage, intake and exhaust are clean and free from dirt and obstructions.
- The 4" air intake pipe does not exceed 20 ft. and/or 2 elbows.
- There is not a negative pressure experienced at the area of air intake (e.g.; high winds, attic space, tightly sealed building).

* Refer to LED diagnostic Fault Code Chart.

Continued from page 14

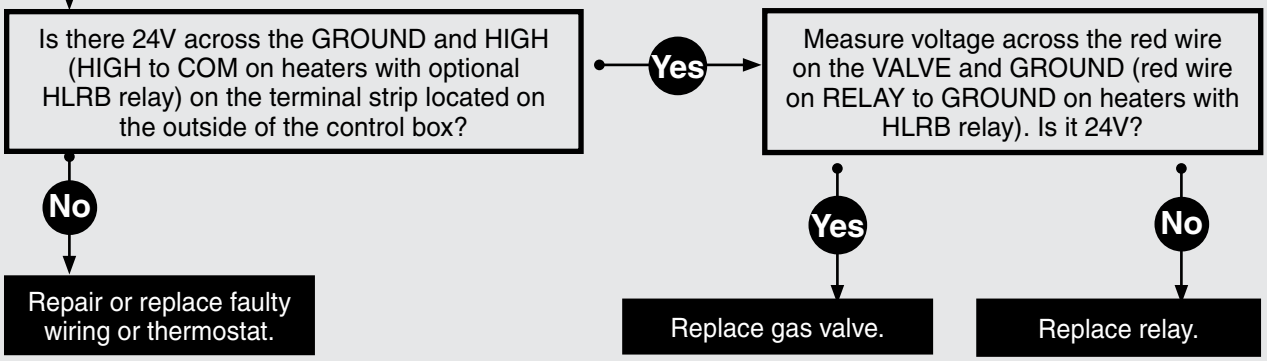




If heater does not go into high fire mode:

NOTE: To confirm that the heater is not in high fire mode, check manifold pressure. If manifold pressure is 3.3 to 3.5 inches W.C. for natural gas or 9 to 10 inches W.C. for propane, the light is faulty and should be replaced.

When the heater is in low fire mode, manifold pressure is approximately 2.0 to 2.5 inches for natural gas or 5.0 to 6.5 inches for propane. If this is the case, the following troubleshooting steps should be followed:



5.0 Parts

Figure 5.1 • Burner Assembly Components

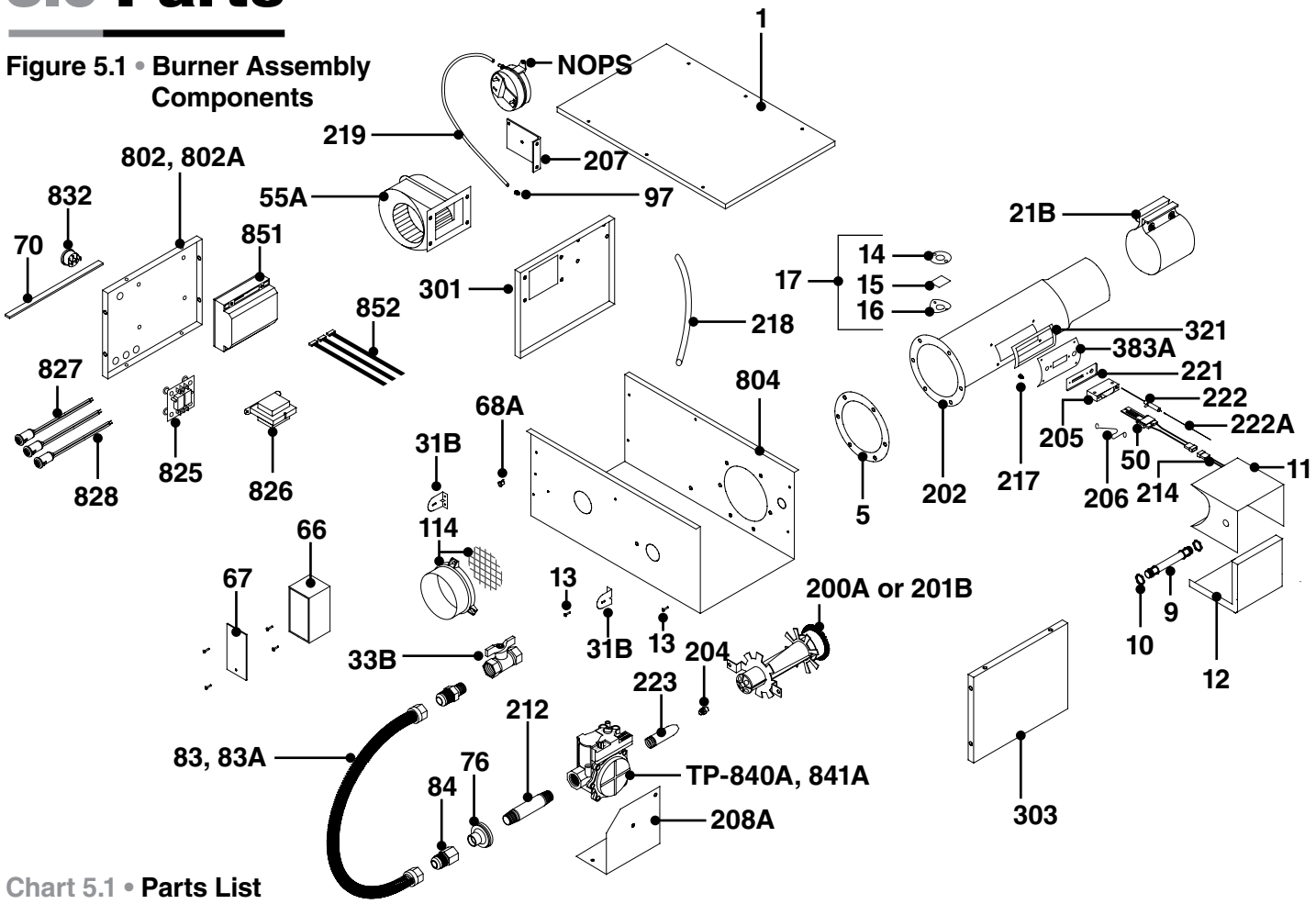


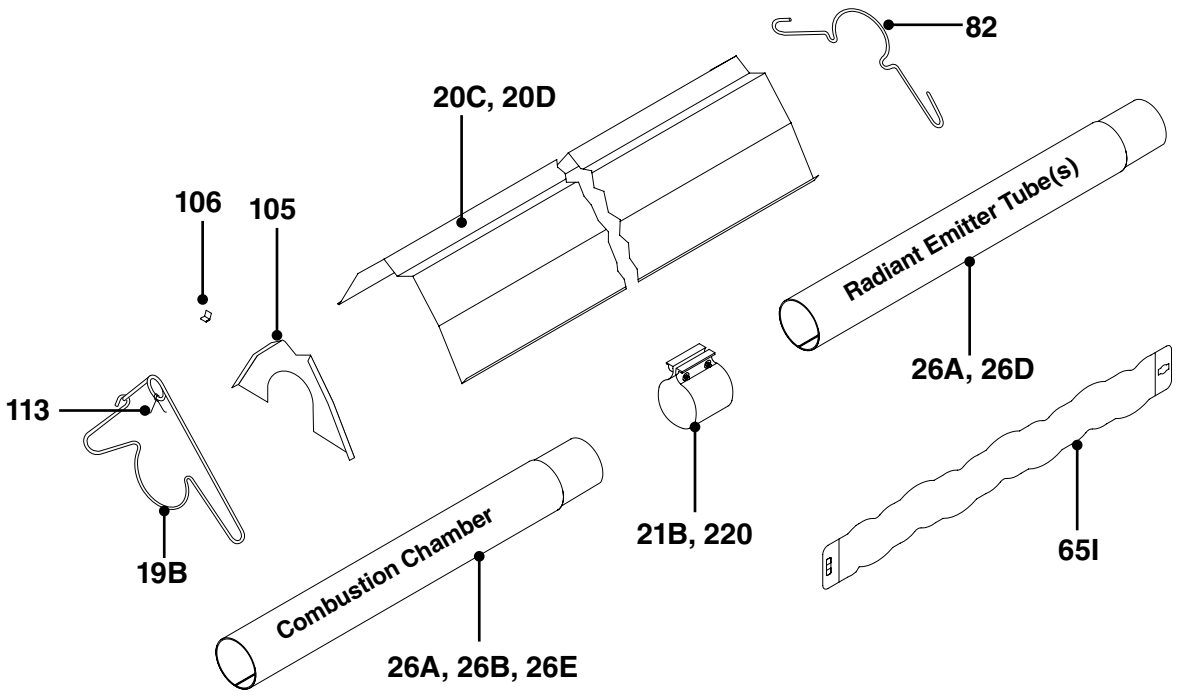
Chart 5.1 • Parts List

Part No.	Description	Part No.	Description
TP-1	Control Box Cover	TP-31B	Control Box Mounting Bracket
TP-5	Flange Gasket	TP-33B	1/2” Shut-Off Ball Valve / Inlet Tap
TP-9	Conduit Coupling	TP-50	Glo-Bar™ Ignitor
TP-10	Conduit 4” x 1/2”	TP-55A	Fan Blower
TP-11	Glo-Bar™ Ignitor Box	TP-65I	36” Interlocking Turbulator Baffle
TP-12	Glo-Bar™ Ignitor Box Cover	TP-66	2” x 4” Outlet Box
TP-13	8 x 1/2” Self-Drilling Screw	TP-67	2” x 4” Outlet Box Cover
TP-14	Sight Glass Gasket	TP-68A	Strain Relief Bushing
TP-15	Sight Glass	TP-70	Control Box Cover Gasket (per foot**)
TP-16	Sight Glass Washer	TP-76	Rubber Grommet
TP-17	Sight Glass Kit	TP-82	Reflector Center Support (RCS)
TP-19B	4” Wire Hanger with Tension Spring	TP-83	24” Stainless Steel Flexible Gas Connector
TP-20C	120” Aluminum Reflector	TP-83A	24” PVC Coated S.S. Flexible Gas Connector*
TP-20D	120” Stainless Steel Reflector*	TP-84	1/2” Female/Male Flare Fitting
TP-21B	4” Standard Tube Clamp	TP-97	1/4” x 1/4” Brass Int./Ext. Atmos. Barb Fitting
TP-26A	10 ft. Aluminized Radiant / Combustion Tube	TP-105	Aluminum Reflector End Cap
TP-26B	10 ft. Titanium Coated Combustion Tube	TP-106	Reflector End Cap Clips (8 pcs.)
TP-26D	10 ft. 304 Stainless Steel Radiant Tube*	TP-113	Reflector Tension Spring
TP-26E	10 ft. 409 Stainless Steel Combustion Tube*	TP-114	Plastic Air Orifice with Screen

*May be used with stainless steel upgrades.

** 6 feet total required to cover outer edges of the burner control box.

Figure 5.2 • Tube & Reflector Components



Part No.	Description	Part No.	Description
TP-200A	Burner (Blue) - consult factory	TP-321	Ignition Plate Gasket
TP-201B	Burner (Tan) - consult factory	TP-383A	Glo-Bar™ Ignitor Plate
TP-202	16” HSI Burner Tube with Flange	TP-802	End Panel, Left (with relay board)
TP-204	Gas Orifice (consult factory)	TP-802A	End Panel, Left
TP-205	Glo-Bar™ Holder	TP-804	Burner Control Box Outer Shell
TP-206	Glo-Bar™ Holder Spring Clip	TP-825	Optional HLRB Relay Board
TP-207	Pressure Switch Mounting Bracket	TP-826	40VA Transformer
TP-208A	Gas Valve Mounting Bracket	TP-827	Red LED Display Diagnostic Light
TP-212	1/2” x 3” Pipe Nipple	TP-828	Yellow Operational Indicator Light
TP-214	Glo-Bar™ Wiring Harness	TP-832	Thermostat Terminal Strip
TP-217	Pressure Switch Barb	TP-840A	36G54-224 Gas Valve - Natural Gas Assembly
TP-218	Differential Switch Vinyl Sensing Tube (exhaust)	TP-841A	36G54-226 Gas Valve - LP Gas Assembly
TP-219	Differential Vinyl Sensing Tube (burner)	TP-851	Micro-60-24 Diagnostic Circuit Board
TP-220	Stainless Steel Tube Clamp (150 & 200 MBH)*	TP-852	3-Piece Wire Harness Set for Micro 60 Board
TP-221	Glo-Bar™ Holder Gasket	TP-NOPS	Normally Open Pressure Switch (see below)
TP-222	Flame Rod	TP-264B	Differential Pressure Switch, 65 to 100 MBH
TP-222A	Flame Rod Wire	TP-264E	Differential Pressure Switch, 125 & 150 MBH
TP-223	Gas Manifold	TP-264D	Differential Pressure Switch, 175 MBH
TP-301	Burner Control Box Center Panel	TP-264F	Differential Pressure Switch, 200 MBH
TP-303	End Panel, Right		

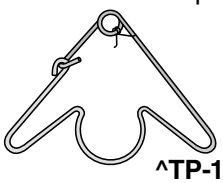
*May be used with stainless steel upgrades.

Kit Contents Check List

Chart 5.2 • **Kit Contents for HL2 Series -** Reference the length column for your model.

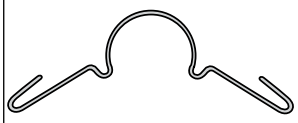
HL2 Series Kit Contents

TP-19B 4" Hanger with Reflector Tension Spring



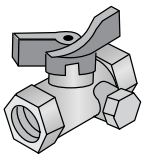
^TP-19C

TP-82 4" Reflector Center Support (RCS)



^TP-829

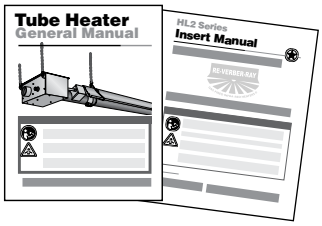
TP-33B 1/2" Shut-Off Valve (Ball Valve & Inlet Tap)



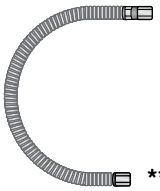
TP-106 Reflector End Cap Clips

TP-25** 1/4" Female Spade Terminal

Tube Heater General Manual and HL2 Series Insert Manual F/N: LIOGTa & LIOHL2a

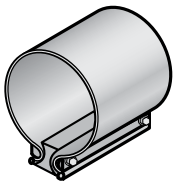


TP-83 24" Stainless Steel Flexible Gas Connector



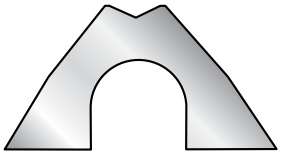
****TP-83A**

TP-21B* 4" Tube Clamp



^TP-220

TP-105 Reflector End Cap



^TP-105A

Part No.	Description	20 ft.	30 ft.	40 ft.	50 ft.	60 ft.	70 ft.
TP-19B	4" Hanger w/ Tension Spring	3	4	5	6	7	8
TP-21B	4" Tube Clamp	2	3	4	5*	6*	7*
TP-25	1/4" Female Spade Terminal**	3	3	3	3	3	3
TP-33B	1/2" Shut-Off Valve & Inlet Tap	1	1	1	1	1	1
TP-82	4" Reflector Center Support	2	3	4	5	6	7
TP-83	24" S.S. Flexible Gas Connector	1	1	1	1	1	1
TP-105	Reflector End Cap	2	2	2	2	2	2
TP-106	Reflector End Cap Clips	8	8	8	8	8	8
LIOGTa	General Tube Heater Manual	1	1	1	1	1	1
LIOHL2	HL2 Series Insert Manual	1	1	1	1	1	
Filled By:							

* **NOTE:** One 4" stainless steel tube clamp (P/N: TP-220) is provided for each 150,000 - 200,000 BTU model. Place as shown on page 11.
** Not included with models installed with yellow control cord.
^ Part number for models upgraded with stainless steel options.

Approvals

- CSA.
- Indoor approval.
- Outdoor approval with OD-Kit.
- Commercial approval.

Limited Warranty

- 1 year - Burner box components.
- 5 years - Combustion and radiant tubes.
- 10 years - Stainless steel burner.
- See page 36 of the General Tube Heater Manual for terms and conditions.

DESIGN CERTIFIED

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